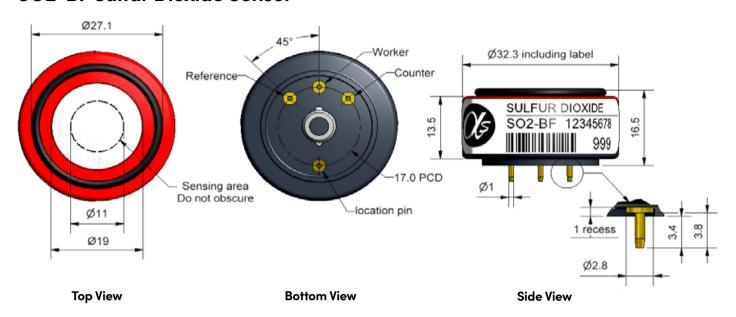


Technical specifications Version 1.0

## **AMETEK®**

## **SO2-BF Sulfur Dioxide Sensor**



Dimensions are in millimetres (± 0.1 mm).

Performance	Sensitivity	nA/ppm in 20ppm SO₂	300 to 480
	Response time	t <sub>90</sub> (s) from zero to 20ppm SO <sub>2</sub>	< 40
	Zero current	ppm equivalent in zero air	< ±0.5
	Resolution	RMS noise (ppm equivalent)	< 0.1
	Range	ppm limit of performance warranty	100
	Linearity	ppm error at full scale, linear at zero and 20ppm SO <sub>2</sub>	< ±2
	Overgas limit	maximum ppm for stable response to gas pulse	1000
Lifetime	Zero drift	ppm equivalent change/year in lab air	< 0.1
	Sensitivity drift	% change/year in lab air, monthly test	< 4
	Operating life	months until 80% original signal (24 month warranted)	> 24
Environmental	Sensitivity @ -20°C	% (output @ -20°C/output @ 20°C) @ 20ppm	78 to 90
Liviroliliellidi	Sensitivity @ 50°C	% (output @ 50°C/output @ 20°C) @ 10ppm	100 to 120
	Zero @ -20°C	ppm equivalent change from 20°C	< 0 to 1
	Zero @ 50°C	ppm equivalent change from 20°C	< 0 to 2
Cross sensitivity	Filter capacity	ppm·hrs H₂S	450
	H₂S sensitivity	% measured gas @ 20ppm H₂S	< 2
	NO <sub>2</sub> sensitivity	% measured gas @ 10ppm NO <sub>2</sub>	< -120
	Cl <sub>2</sub> sensitivity	% measured gas @ 10ppm Cl <sub>2</sub>	< -50
	NO sensitivity	% measured gas @ 50ppm NO	< -10
	CO sensitivity	% measured gas @ 400ppm CO	< 1.5
	H <sub>2</sub> sensitivity	% measured gas @ 400ppm H₂	< 0.5
	C₂H₄ sensitivity	% measured gas @ 400ppm C₂H₄	< 50
	NH₃ sensitivity	% measured gas @ 20ppm NH₃	< 0.1
Key specifications	Temperature range	°C	-30 to 50
,	Pressure range	kPa	80 to 120
	Humidity range	% rh continuous	15 to 90
	Storage period	months @ 3 to 20°C (stored in sealed pot)	6
	Load resistor	$\Omega$ (recommended)	10 to 47
	Weight	g	< 13

## Figure 1 Sensitivity Temperature Dependence

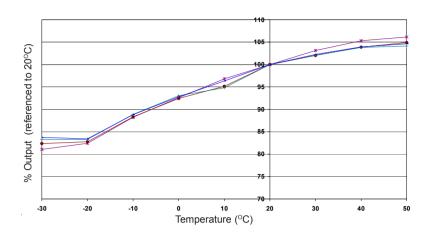


Figure 1 shows the variation in sensitivity caused by changes in temperature.

This data is taken from a typical batch of sensors.

Figure 2 Zero Temperature Dependence

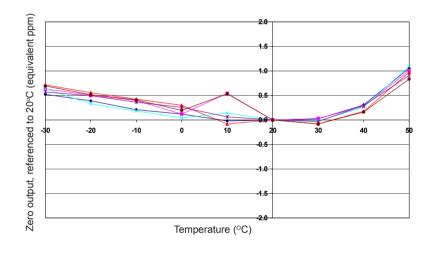


Figure 2 shows the variation in zero output caused by changes in temperature, expressed as ppm gas equivalent, referenced to zero at 20°C.

This data is taken from a typical batch of sensors.

Figure 3 Response to 1000 ppm SO<sub>2</sub>

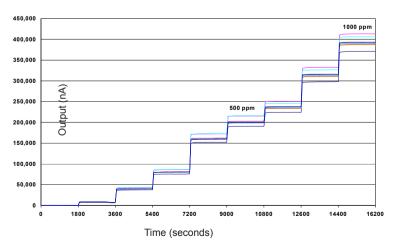


Figure 4 shows the response of the SO2-BF up to  $1000 ppm \ SO_2$ .

This data is taken from a typical batch of sensors.

The output remains linear and stable up to 1000ppm SO<sub>2</sub>. Sensors recover from overgas without change to their performance.

\*Note: Above 85% rh and 40oC a maximum continuous exposure period of 10 days is warranted. Where such exposure occurs the sensor will recover normal electrolyte volumes when allowed to rest at lower % rh and temperature levels for several days.

At the end of the product's life, do not dispose of any electronic sensor, component or instrument in the domestic waste, but contact the instrument manufacturer, Alphasense or its distributor for disposal instructions. NOTE: All sensors are tested at ambient environmental conditions, with 10 ohm load resistor, unless otherwise stated. As applications of use are outside our control, the information provided is given without legal responsibility. Customers should test under their own conditions, to ensure that the sensors are suitable for their own requirements.

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