



**Advanced Instruments Inc.**

### Technical Specifications \*

Accuracy:	< 2% of FS range under constant conditions
Analysis:	0-1%, 0-5%, 0-10%, 0-25% FS ranges; auto-ranging or fixed single range
Application:	Oxygen analysis in inert, hydrocarbon, helium, hydrogen, mixed and acid (CO <sub>2</sub> ) gas streams
Approvals:	Certified for use in hazardous areas - see lower right UL: United States: UL 1203, UL 913, UL 508 Canada: CAN/CSA C22.2 No. 30-M1986, CAN/CSA C22.2 No. 157-92, CAN/CSA C22.2 No. 14-10 ATEX: Directive 94/9/EC
Area Classification:	Certified for use in hazardous areas - see lower right
Calibration:	3 Max interval—3 months. Air calibrate with clean source of certified span gas, compressed, or ambient (20.9% O <sub>2</sub> ) air on 0-25% range.
Compensation:	Temperature
Connections:	1/4" compression tube fittings
Controls:	Water resistant keypad; menu driven range selection, calibration and system functions
Display:	Graphical LCD 2.75" x 1.375"; resolution 0.001%; displays real time ambient temperature and pressure
Enclosure:	NEMA 3R for rain in outdoor applications (UL) NEMA 4X (ATEX)
Flow:	Not flow sensitive; recommended flow rate 1-2 SCFH
Linearity:	±1% of full scale
Pressure:	Inlet - regulate to 5-30 psig to deliver 1-2 SCFH flow; vent - atmospheric
Power:	18-24 VDC
Response Time:	90% of final reading in < 2 minutes
Sample System:	Unique liquid drain manifold and sensor, flow indicator
Sensitivity:	< 0.5% of FS range
Sensor Model:	XLT-11-24-LD for gases containing > 0.5% CO <sub>2</sub>
Sensor Life:	24 months in air at 25°C and 1 atm
Signal Output:	4-20mA
Operating Range:	-10°C to 45°C (GPR sensor); -10°C to 45°C (XLT)
Warranty:	12 months analyzer; 12 months sensor
Wetted Parts:	Stainless steel

### Optional Equipment

- Automated sample conditioning system (see other side)
- GPR-11-32-LD sensor for non-acid (CO<sub>2</sub>) gas streams; 32 month life

\* Specifications subject to change without notice

**UL or ATEX Certified for Hazardous Areas**



**Drains Free Liquids**

## GPR-2800 1S-LD Oxygen 2-Wire Transmitter

**Unique Liquid Drain Sensor Manifold  
Loop Powered O<sub>2</sub> Transmitter**

Exia



**UL Certified**  
File E343386

**Class I, Division 1, Groups C and D**  
T4 T<sub>amb</sub> -20°C to +50°C

**ATEX Certified - Directive 94/9/EC**  
Examination Cert: INERIS-08ATEX0036



**II 2 G**  
**Ex d [ib] ib IIB T4 Gb**  
T<sub>amb</sub> -20°C to +50°C



**ISO 9001:2008 Certified**  
**INTERTEK Certificate No. 485**



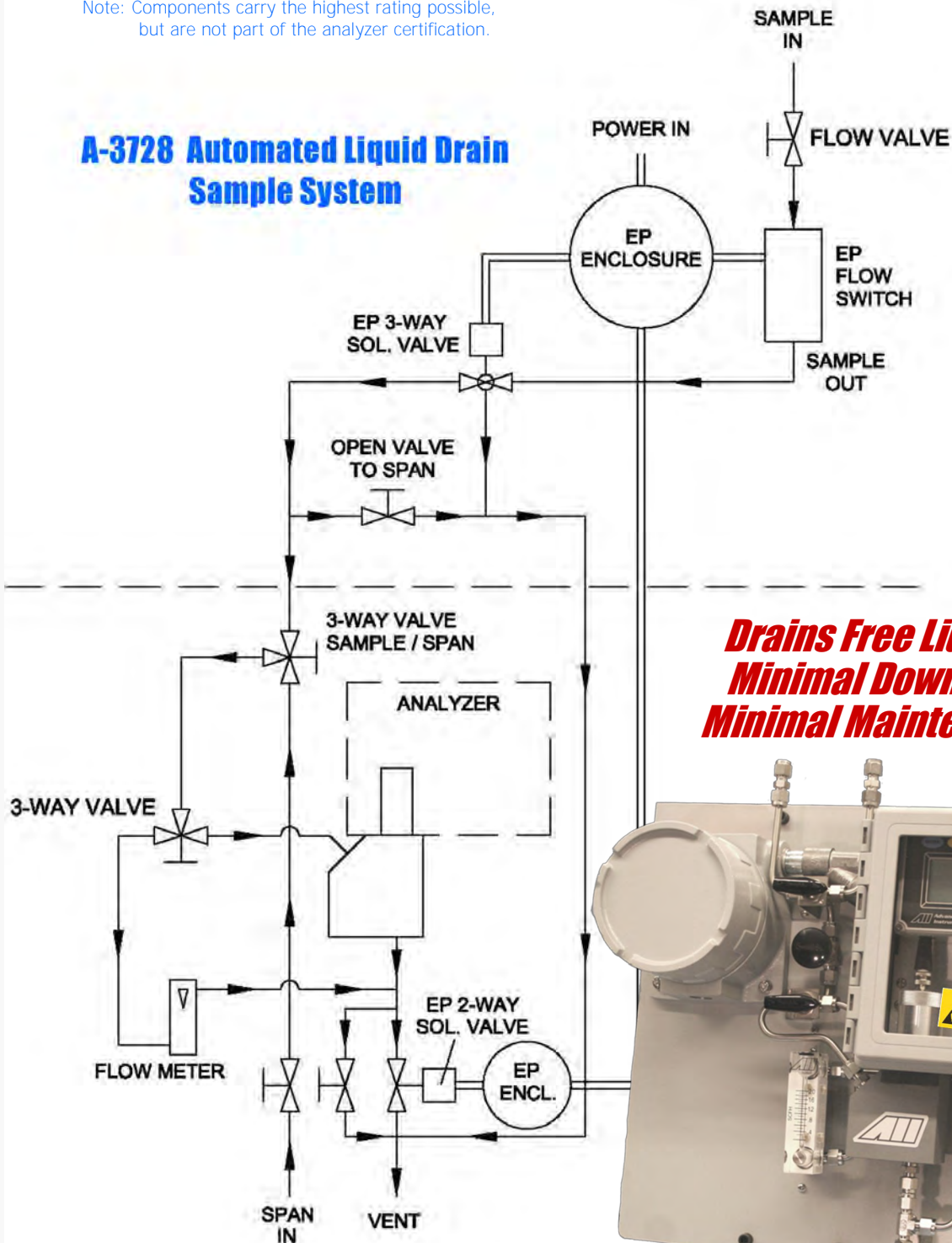


**Advanced Instruments Inc.**

## Automated Sample System for Natural Gas Applications

Note: Components carry the highest rating possible, but are not part of the analyzer certification.

### A-3728 Automated Liquid Drain Sample System



***Drains Free Liquids  
Minimal Downtime  
Minimal Maintenance***



**GPR-2500 IS-LD  
Oxygen Transmitter**

# ***GPR-2800 IS-LD*** ***%Oxygen Analyzer***



## **Owner's Manual**

Revised April, 2014

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The appendices referenced above are an integral part of the documentation, installation and maintenance of this analyzer to comply with all applicable directives. It is important that users review these documents before proceeding.

# 1. Introduction

Your new oxygen analyzer incorporates an advanced electrochemical sensor specific to oxygen along with state-of-the-art digital electronics designed to give you years of reliable precise oxygen measurements in a variety of industrial oxygen applications. More importantly, it has been constructed as explosion proof/intrinsically safe in accordance with Safety Standards: UL 913 Seventh Edition, Referencing UL 60079-0:2005 and UL 60079-11:2009 and CSA C22.2 No. 157-92 Third Edition for use in Class I, Div 1, Groups C and D hazardous locations and the ATEX Directives 94/9/EC for zone 1 Group IIB.

Analytical Industries Inc.  
dba Advanced Instruments Inc.  
2855 Metropolitan Place, Pomona, CA 91767 USA

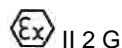
GPR-2500 IS-LD/2800 IS-LD



Serial No.:

Year of Manufacture:

INERIS 08ATEX0036



Ex d [ib] ib IIB T4 Gb

T<sub>amb</sub> -20°C to +50°C



WARNING: POTENTIAL ELECTROSTATIC CHARGING HAZARD – SEE INSTRUCTIONS

Please refer to Appendix A for making electrical connections that maintains the desired level of protection.

To obtain maximum performance from your new oxygen analyzer, please read and follow the guidelines provided in this Owner's Manual.

Every effort has been made to select the most reliable state of the art materials and components, to design the analyzer for superior performance and minimal cost of ownership. This analyzer was tested thoroughly by the manufacturer prior to shipment for best performance.

However, modern electronic devices do require service from time to time. The warranty included herein plus a staff of trained professional technicians to quickly service your transmitter is your assurance that we stand behind every transmitter sold.

The serial number of this analyzer may be found on the inside the analyzer enclosure. You should note the serial number in the space provided and retains this Owner's Manual as a permanent record of your purchase, for future reference and for warranty considerations.

Serial Number: \_\_\_\_\_

Advanced Instruments Inc. appreciates your business and pledges to make every effort to maintain the highest possible quality standards with respect to product design, manufacturing and service.

## 3. General Safety & Installation

This section summarizes the essential precautions applicable to the GPR-2800 IS LD Oxygen Analyzer. Additional precautions specific to individual transmitter are contained in the following sections of this manual. To operate the transmitter safely and obtain maximum performance follow the basic guidelines outlined in this Owner's Manual.



**Caution:** This symbol is used throughout the Owner's Manual to Caution and alert the user to recommended safety and/or operating guidelines.



**Warning:** This symbol is used throughout the Owner's Manual to Warn and alert the user of the presence of electrostatic discharge.



**Danger:** This symbol is used throughout the Owner's Manual to identify sources of immediate Danger such as the presence of hazardous voltages.

**Read Instructions:** Before operating the transmitter read the instructions.

**Retain Instructions:** The safety precautions and operating instructions found in the Owner's Manual should be retained for future reference.

**Heed Warnings:** Follow all warnings on the transmitter, accessories (if any) and in this Owner's Manual.

**Follow Instructions:** Observe all precautions and operating instructions. Failure to do so may result in personal injury or damage to the transmitter.

### Analyzer label

See Analyzer

**WARNING – Potential Explosion Hazard:** The devices are not intended for use in atmospheres or with sample gas streams containing oxygen concentration greater than 21 percent by volume (ambient air) and are only intended for use in gases or gas mixtures classified as Class I, Div 1, Groups C and D hazardous locations or in non-hazardous locations, when used in the United States or Canada.

## 2. Quality Control Certification

See analyzer packing slip/Instruction Manual that came with the analyzer for QC certificate

# Maintenance

**Serviceability:** Except for replacing the oxygen sensor, there are no parts inside the analyzer for the operator to service. Only trained personnel with the authorization of their supervisor should conduct maintenance.

**WARNING- Substitution of Components May Impair Intrinsic Safety**

**Oxygen Sensor:** DO NOT open the sensor. The sensor contains a corrosive liquid electrolyte that could be harmful if touched or ingested, refer to the Material Safety Data Sheet contained in the Owner's Manual appendix. Avoid contact with any liquid or crystal type powder in or around the sensor or sensor housing, as either could be a form of electrolyte. Leaking sensors should be disposed of in accordance with local regulations.

**Troubleshooting:** Consult the guidelines in Section 8 for advice on the common operating errors before concluding that your analyzer is faulty. Do not attempt to service the analyzer beyond those means described in this Owner's Manual.

Do not attempt to make repairs by yourself as this will void the warranty as per Section 10 and may result in electrical shock, injury or damage. All other servicing should be referred to qualified service personnel.

**Cleaning:** The analyzer should be cleaned only as recommended by the manufacturer. Wipe off dust and dirt from the outside of the unit with a soft damp cloth then dry immediately. Do not use solvents or chemicals.

**Nonuse Periods:** If the analyzer is equipped with a range switch advance the switch to the OFF position and disconnect the power when the transmitter is left unused for a long period of time.

# Installation

This analyzer has been constructed in compliance with

EN 60079-0 : 2009

EN 60079-1 : 2007

EN 60079-11 : 2012

For USA and Canada

UL 913, 7<sup>th</sup> Edition

CSA C22.2 No. 157-92

It must be installed in accordance with

EN 60079-14

For USA - NEC and Canada – CEC Standards

**WARNING - Potential Explosion Hazard – See Warning in Section 4 – Features and Specifications**

**Gas Sample Stream:** Ensure the gas stream composition of the application is consistent with the specifications and if in doubt, review the application and consult the factory before initiating the installation. **Note:** In natural gas applications such as extraction and transmission, a low voltage current is applied to the pipeline itself to inhibit corrosion of the pipeline. As a result, electronic devices connected to the pipeline can be affected unless they are adequately grounded.

**Contaminant Gases:** A gas scrubber and flow indicator with integral metering valve are required upstream of the analyzer to remove any interfering gases such as oxides of sulfur and nitrogen or hydrogen sulfide that can interfere with measurement and cause reduction in the expected life of the sensor. Consult the factory for recommendations concerning the proper selection and installation of components.

**Expected Sensor Life:** With reference to the publish specification located at the last page of this manual, the expected life of all oxygen sensors is predicated on oxygen concentration (< 1000 ppm for PPM sensor or air for % sensor), temperature (77°F/25°C) and pressure (1 atmosphere) in "normal" applications. Deviations from standard conditions will affect the life of the sensor. As a rule of thumb sensor life is inversely proportional to changes in the pressure and temperature.

**Accuracy & Calibration:** Refer to section 5 Operation.

**Materials:** Assemble the necessary zero, sample and span gases and optional components such as valves, coalescing or particulate filters, and pumps as dictated by the application. Stainless steel tubing is essential for maintaining the integrity of the gas stream for low % or PPM O<sub>2</sub> level analysis.



**Operating Temperature:** The sample must be sufficiently cooled before it enters the analyzer and any optional components. A coiled 10 foot length of ¼" stainless steel tubing is sufficient for cooling sample gases as high as 1,800 °F to ambient. The recommended operating temperature is below 35 °C. However, the analyzer may be operated at temperature up to 45 °C on an intermittent basis but the user is expected to accept a reduction in expected sensor life –as a rule of thumb, for every degree °C increase in temperature (above 25 °C), the sensor life is reduced by approximately 2.5%.

**Warning – Sample Stream entering unit must never exceed 50 °C**

**Heat:** Situate and store the analyzer away from direct sources of heat.

**Liquid and Object Entry:** The analyzer should not be immersed in any liquid. Care should be taken so that liquids are not spilled into and objects do not fall into the inside of the analyzer.

**Handling:** Do not use force when using the switches, knobs or other mechanical components. Before moving your analyzer be sure to disconnect the wiring/power cord and any cables connected to the output terminals of the analyzer.

## Sample Pressure and Flow

All electrochemical oxygen sensors respond to partial pressure changes in oxygen. The sensors are equally capable of analyzing the oxygen content of a flowing sample gas stream or monitoring the oxygen concentration in ambient air (such as a confined space in a control room or an open area around a landfill or bio-pond). The following is applicable to analyzers equipped with fuel cell type oxygen sensors.

Analyzers designed for in-situ ambient or area monitoring has no real sample inlet and vent. The sensor is exposed directly to the sample gas and it is intended to operate at atmospheric pressure. The analyzer has a built-in pressure sensor and the sensor output is automatically compensated for any atmospheric pressure changes.

**Inlet Pressure:** For the analyzers designed to measure oxygen in a flowing gas stream, the inlet sample pressure must be regulated between 5-30 psig. Although the rating of the SS tubing and tube fittings/valves itself is considerably higher (more than 100 psig), a sample pressure of 5-30 psig is recommended for ease of control of sample flow.

The analyzer equipped with a sample system has designated SAMPLE and VENT ports. Connect SAMPLE gas to SAMPLE and the vent to the VENT ports only.



**Caution:** If the analyzer is equipped with an optional H<sub>2</sub>S scrubber, sample inlet pressure must not exceed 30 psig.

**Outlet Pressure:** In applications where sample pressure is positive, the sample must be vented to an exhaust pipe at a pressure less than the inlet pressure so that the sample gas can flow through the sensor housing. Ideally, the sample must be vented to atmospheric pressure.

**Note:** The sensor may be used at a slight positive pressure (e.g., when sample is vented to a common exhaust where the pressure might be higher than 1 atmosphere). However, the pressure at the sensor must be maintained at all times including during the span calibration. This may be accomplished by using a back-pressure regulator at vent line of the analyzer. **Caution:** A sudden change in pressure at the sensor may result in the sensor electrolyte leakage.

Flow rates of 1-2 SCFH cause no appreciable change in the oxygen reading. However, flow rates above 5 SCFH may generate a slight backpressure on the sensor resulting in erroneous oxygen readings.

**Caution:** Do not place your finger over the vent (it pressurizes the sensor) to test the flow indicator when gas is flowing to the sensor. Removing your finger (the restriction) generates a vacuum on the sensor and may damage the sensor (voiding the sensor warranty).

**Application Pressure - Positive:** A flow indicator with integral metering valve positioned upstream of the sensor is recommended for controlling the sample flow rate between 1-2 SCFH. If a separate flow control valve and a flow indicator is used, position flow control valve upstream of the sensor and position a flow indicator downstream of the sensor. If necessary, a pressure regulator upstream of the flow control valve should be used to regulate the inlet pressure between 5-30 psig.



**Caution:** If the analyzer is equipped with a H<sub>2</sub>S scrubber as part of an optional sample conditioning system, inlet pressure must not exceed 30 psig.

**Application Pressure - Atmospheric or Slightly Negative:** For % oxygen measurements, an optional external sample pump may be used upstream of the sensor to push the sample across the sensor and out to

atmosphere. For PPM oxygen measurements, an optional external sampling pump should be positioned downstream of the sensor to draw the sample from the process, by the sensor and out to atmosphere. A flow meter is generally not necessary to obtain the recommended flow rate with most sampling pumps. However, if the sample pump can pull/push more than 5 SCFH, a flow control must be used to control the sample flow. The flow control valve must be positioned in such a way that it does not generate any vacuum on the sensor.



**Caution:** If the analyzer is equipped with a flow indicator with integral metering valve or a metering flow control valve upstream of the sensor and the pump is installed downstream of sensor- open the metering valve completely before turning the pump ON to avoid drawing a vacuum on the sensor and placing an undue burden on the pump.

If pump loading is a consideration, a second throttle valve on the pump's inlet side may be necessary to provide a bypass path so the sample flow rate is within the above parameters.

**Moisture & Particulates:** Installation of a suitable coalescing or particulate filter is required to remove condensation, moisture and/or particulates from the sample gas to prevent erroneous analysis readings and damage to the sensor or other optional components. Moisture and/or particulates do not necessarily damage the sensor. However, collection of moisture/particulate on the sensing surface can block or inhibit the diffusion of sample gas into the sensor resulting in a reduction of sensor signal output – and the appearance of a sensor failure. Consult the factory for recommendations concerning the proper selection and installation of optional components.

Moisture and/or particulates generally can be removed from the sensor by opening the sensor housing and either blowing on the sensing surface or gently wiping or brushing the sensing surface with damp cloth. **Caution:** Minimize the exposure of PPM sensors to air during this cleaning process. Air calibration followed by purging with zero or a gas with a low PPM oxygen concentration is recommended after the cleaning process is completed.

**Mounting:** The analyzer is approved for indoor as well as outdoor use. However, avoid mounting in an area where direct sun might heat up the analyzer beyond the recommended operating temperature range. If possible, install a small hood over the analyzer for rain water drain and to prevent over-heating of analyzer.

**If the ambient temperature is expected to fall below -18 degree C (0 degree F), install the analyzer in a heated enclosure to prevent the sensor from freezing.**

**Gas Connections:** The Inlet and outlet vent gas lines require 1/8" or 1/4" stainless steel compression type tube fittings. The sample inlet tubing must be metallic, preferably SS. The sample vent line may be of SS or hard plastic tubing with low gas permeability.

**Power:** Supply power to the analyzer only as rated by the specification or markings on the analyzer enclosure. The GPR-2800 IS LD is powered by 18-28 VDC supply. The wiring that connects the analyzer to the power source should be installed in accordance with recognized electrical standards. Ensure that the analyzer case is properly grounded and meets the requirements for area classification where the analyzer is installed. Never yank wiring to remove it from a terminal connection.

The maximum power the analyzer consumes is no more than 1/4 Watts.

## 4. Features & Specifications




Advanced Instruments Inc.

**Technical Specifications \***

Accuracy:	< 2% of FS range under constant conditions
Analysis:	0-1%, 0-5%, 0-10%, 0-25% FS ranges; auto-ranging or fixed single range
Application:	Oxygen analysis in inert, hydrocarbon, helium, hydrogen, mixed and acid (CO <sub>2</sub> ) gas streams
Approvals:	Certified for use in hazardous areas - see lower right UL: United States: UL 1203, UL 913, UL 508 Canada: CAN/CSA C22.2 No. 30-M1986, CAN/CSA C22.2 No. 157-92, CAN/CSA C22.2 No. 14-10 ATEX: Directive 94/9/EC
Area Classification:	Certified for use in hazardous areas - see lower right
Alarms:	None
Calibration:	3 month interval using air or certified span gas with O <sub>2</sub> value approx 80% of full scale range balance N <sub>2</sub>
Compensation:	Temperature
Connections:	1/4" compression tube fittings
Controls:	Water resistant keypad; menu driven range selection, calibration and system functions
Display:	Graphical LCD 2.75" x 1.375"; resolution 0.001%; displays real time ambient temperature and pressure
Enclosure:	NEMA 3R suitable for rain in outdoor applications
Flow:	Not flow sensitive; recommended flow rate 1-2 SCFH
Linearity:	±1% of full scale
Pressure:	Inlet - regulate to 5-30 psig to deliver 1-2 SCFH flow; vent - atmospheric
Power:	18-28 VDC
Response Time:	90% of final reading in < 2 minutes
Sample System:	Unique liquid drain manifold and sensor, flow indicator
Sensitivity:	< 0.5% of FS range
Sensor Model:	XLT-11-24-LD for gases containing > 0.5% CO <sub>2</sub>
Sensor Life:	24 months in air at 25°C and 1 atm
Signal Output:	4-20mA
Operating Range:	-20°C to 45°C (XLT); -10°C to 45°C (GPR sensor)
Warranty:	12 months analyzer; 12 months sensor
Wetted Parts:	Stainless steel

UL or ATEX Certified for Hazardous Areas



Drains Free Liquids

GPR-2800 IS-LD  
Oxygen 2-Wire Transmitter

Unique Liquid Drain Sensor Manifold  
Loop Powered O2 Transmitter

**Optional Equipment**

Automated sample conditioning system (see other side)

GPR-11-32-LD sensor for non-acid (CO<sub>2</sub>) gas streams; 32 month life

\* Specifications subject to change without notice

Exia

CLASSIFIED  
 US

UL Certified  
File E343386

Class I, Division 1, Groups C and D  
T<sub>4</sub> T<sub>amb</sub> -20°C to +50°C

ATEX Certified - Directive 94/9/EC

Examination Cert: INERIS 08ATEX0036



II 2 G  
Ex d [ib] ib IIB T4 Gb  
T<sub>amb</sub> -20°C to +50°C



ISO 9001:2008 Certified

INTERTEK Certificate No. 485



**\*WARNING** - Potential Explosion Hazard : The devices are not intended for use in atmosphere or with sample gas streams containing more than 21% oxygen (ambient air) and are only intended for use with or in gases or gas mixtures classified as Class I, Div 1 Groups C and D hazardous location gases or in non-hazardous locations when used in the United States or Canada.

**\*\*NOTE 1:** Optional Sampling system shown is not part of UL/cUL Classification.

## 5. Operation

### Principle of Operation

The GPR-2800 IS LD Oxygen Analyzer incorporates a variety of advanced galvanic fuel cell type oxygen sensors. These sensors are very specific to oxygen and generate an electrical signal proportional to the amount of oxygen present in a gas stream. The selection of A particular type of sensor depends on the composition of the sample gas stream. Consult the factory for recommendation.

The analyzer is configured in two sections. The signal processing electronics and sensor are housed in a general purpose NEMA 4X rated enclosure. The terminals for incoming power, signal output and intrinsic safety barriers are mounted on a PCB housed in an explosion proof enclosure.

The two sets of electronics are interconnected using an explosion proof Y-fitting, explosion proof packing fiber and sealing cement – see Appendix A. Once connected, the intrinsic safety barriers limit the amount of power that flows to and from the signal processing electronics effectively preventing an explosive condition. The analyzer design conforms to the ATEX directive for equipment as intrinsically safe and has been approved by an independent body:

The analyzer carries the following area classification



II 2 G

Ex d [ib] ib IIB T4 Gb

T<sub>amb</sub> -20°C to +50°C



WARNING: POTENTIAL ELECTROSTATIC CHARGING HAZARD-SEE INSTRUCTION

For USA and Canada

UL 913, 7<sup>th</sup> Edition

CSA C22.2 No. 157-92

It must be installed in accordance with

EN 60079-14

For USA - NEC and Canada – CEC Standards

The GPR-2800 IS-LD also meets the intrinsic safety standards required for use in Class I, Division 1, Groups C, D hazardous areas.

## Advanced Galvanic Sensor Technology

All galvanic type sensors function on the same principle and are specific to oxygen. They measure the partial pressure of oxygen from low PPM to 100% levels in inert gases, gaseous hydrocarbons, helium, hydrogen and mixed gases.

Oxygen, the fuel for this electrochemical transducer, diffusing into the sensor, reacts electrochemically at the sensing electrode to produce an electrical current output proportional to the oxygen concentration in the gas phase. The sensor's signal output is linear over all measuring ranges and remains virtually constant over its useful life. The sensor requires no maintenance and is easily and safely replaced at the end of its useful life.

Proprietary advancements in design and chemistry add significant advantages to this extremely versatile oxygen sensing technology. Sensors recover from air to low % levels in seconds, exhibit longer life and reliable quality. The expected life of our new generation of percentage range sensors now range from 32 months to ten years with faster response times and greater stability. Another significant development involves expanding the operating temperature range for percentage range sensors from -30°C to 50°C. Contact factory for more specific information about your application.

## Electronics

The signal generated by the sensor is processed by state of the art low power micro-processor based digital circuitry. The first stage amplifies the signal. The second stage eliminates the low frequency noise. The third stage employs a high frequency filter and compensates for signal output variations caused by ambient temperature changes. The result is a very stable signal. Sample oxygen is analyzed very accurately. Response time of 90% of full scale is less than 10 seconds (actual experience may vary due to the integrity of sample line connections, dead volume and flow rate selected) on all ranges under ambient monitoring conditions. Sensitivity is typically 0.5% of full scale of the low range. Oxygen readings may be recorded by an external device via the 4-20 mA or 1-5V signal output.

## Sample System

See Section 4, Features and Specification, Note 1 for exclusions.

The standard GPR-2800 IS-LD is supplied with a sample flow-through sensor housing that allows the moisture to separate when the sample enters the sensor housing thus providing the user with hassle free sample analysis despite the presence of liquid in the sample gas; see section 2 QC Certification for additional optional equipment ordered.

The GPR-2800 IS-LD is generally supplied with a sample flow control valve and a flow meter and sample/span selection valve. Users interested in adding their own sample conditioning system should consult factory. Advanced Instruments Inc. offers a full range of sample handling, conditioning and expertise to meet your application requirements. Contact us at 909-392-6900 or e-mail us at [info@aii1.com](mailto:info@aii1.com).

## Mounting the Transmitter

The GPR-2800 IS-LD analyzer consists of two interconnected enclosures. This configuration is designed to be mounted directly to any flat vertical surface, wall or bulkhead plate by using four (4) of the appropriate mounting holes on the back panel..

To facilitate servicing the interior of the transmitters, secure the back plate to a vertical surface approximately 5 feet from the floor or a level accessible to service personnel. This requires the user to supply four (4) additional proper size screws and anchors.

**Caution:** Do not remove or discard the gaskets from either the Ex enclosure or the fiberglass enclosure. Failure to reinstall either of the gaskets will void the NEMA 4, UL Type 3R rating and the immunity to RFI/EMI.

The transmitters design provides immunity from RFI/EMI by maintaining a good conductive contact between the two sections of the enclosures containing the main electronic signal processing PCB/display via a conductive gasket (the smaller enclosure inside the fiber glass enclosure) The surfaces contacting the conductive gasket are unpainted. Do not paint these areas. Painting will negate the RFI/EMI protection.

**Note:** The transmitter and sample system are mounted to a back panel 15-3/4"H x 15-3/4"W with four mounting holes. Mount the entire panel to any vertical flat surface.

**If the ambient temperature is expected to fall below -18 degree C (0 degree F), install the analyzer in an heated enclosure to prevent the sensor from freezing**



# Gas Connections

See Section 4 – Features and Specifications, for exclusions if any

The GPR-2800 IS-LD with its standard flow through configuration is designed for positive pressure samples and requires connections for incoming sample and outgoing vent lines. Span inlet ports is offered as part of the sample system. The user is responsible for calibration gases and other required components, see below.

## Procedure

**Caution:** Do not change the factory setting until instructed to do in this manual.

1. Regulate the sample pressure as described in “Pressure and Flow” section above.
2. Connect a ¼” vent line to the compression fitting to be used for venting the sample.
3. Connect a ¼” sample line to the compression fitting marked SAMPLE on the analyzer.
4. Connect the SPAN gas lines to the SPAN port of the analyzer
5. Set the SAMPLE and SPAN gas pressure between 5-30 psig. **Set the Sample and Span pressure within 2 PSIG to ensure a relatively constant flow when switching from Span to Sample or vice-versa**
6. Select Span gas and allow it to flow through the analyzer (by setting the three-way Sensor/Flow Meter valve to Flow Meter and set the flow rate 1- 2 SCFH. This will set the flow rate of the Sample as well (the sample containing liquid is not directed through the flow meter to avoid damage to flow meter).
7. After setting the flow rate, switch the Sensor/Flow Meter valve to Sensor and Sample/Span valve to Sample or Span.

## Electrical Connections



Incoming power/signal output connections are made to terminal block mounted on a PCB located in the explosion proof enclosure.

The power input must be within 18-28 VDC. Do not supply voltage more than specified..

The PCB in the explosion proof enclosure contains a power limiting intrinsic safety barrier that limit the total power available at the PCB electronics mounted in the general purpose enclosure (Fiber Glass Enclosure).

With proper insulation of the incoming power (see Appendix A), this configuration of the GPR-2800 IS-LD conforms to the ATEX directives for equipments for use in hazardous area. The analyzer meets the following area classification:



II 2 G

Ex d [ib] ib IIB T4 Gb

T<sub>amb</sub> -20°C to +50°C



The GPR-2800 IS-LD also meets the intrinsic safety standards required for use in Class I, Division 1, Group C, D hazardous areas.

UL 913 Seventh Edition, Referencing UL 60079-0:2005 and UL 60079-11:2009 and CSA C22.2 No. 157-92 Third Edition for use in Class I, Div 1, Groups C and D hazardous locations

The A-1166 IS PCB in the Ex enclosure contains two safety fuses and one plug-in fuse (brown color) rated at 200 mA. The safety fuses meets barrier network standard EN 50020.



Avoid electrostatic discharge – Clean all surfaces with a damp cloth only.

Analyzer ground terminal must be connected to a ground



## Hazardous Area Installation

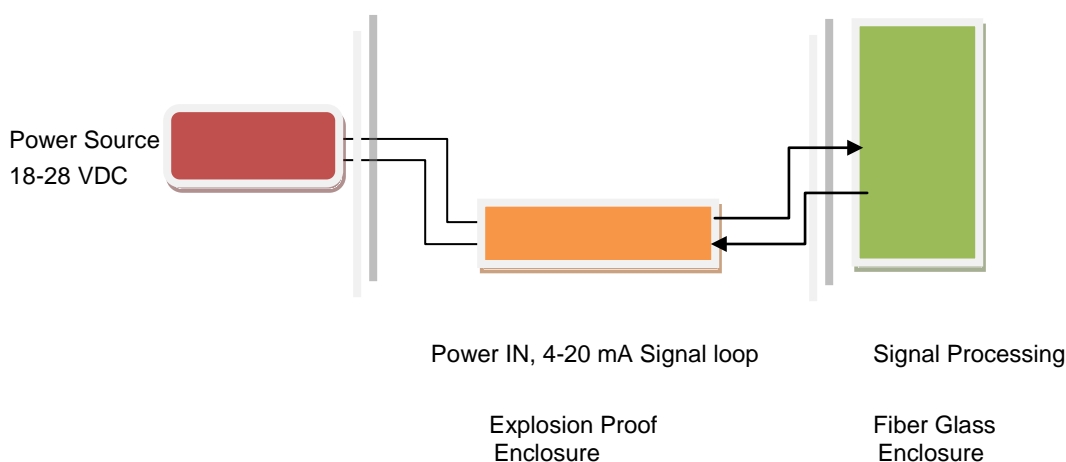
The GPR-2800 IS-LD may be installed in a hazardous area with proper insulation of the incoming power, see Appendix A. A 18-28 VDC power supply with a shielded power cable is recommended. The power cable to the Ex enclosure must be supplied through a conduit approved for use in hazardous area. Secure the wires to the power input terminal block by using the integral screws of the terminal block. Do not substitute terminal screws.



**CAUTION:** Check the QC and the analyzer label for the proper power requirement. Incorrect power will severely damage the analyzer

## Power In/Signal Output Connections

The analyzer has one terminal for power in and 4-20 mA loop connections.



**NOTE:** There are three interconnecting wires between the explosion proof enclosure and the fiber glass enclosure, for Clarity, only two wires are shown.

## Procedure

Power requirements consist of a 18-28 VDC power supply.

1. Unscrew the cone shaped cover from the Ex enclosure.
2. Strip the end of wires no greater than 1/4 inch
3. Loosen the two screws of the terminal block. Insert the stripped end of the wires into the terminal block. Ensure the positive and negative terminals of the power cable are connected to the terminals of the terminal block as marked.
4. Connect the Ground to the ground screw outside the enclosure.
5. Replace the cover.

# Installing the Oxygen Sensor

The GPR-2800 IS-LD Oxygen Analyzer is equipped with a SS flow-through sensor housing. This housing offers ease of replacement of sensor. The sensor simply screws into the sensor flow-through adaptor. After screwing the sensor into the housing, remove the Molex connector on top of the sensor and connect the sensor cable to the sensor.



**Caution:** All analyzers must be calibrated once the installation has been completed and periodically thereafter as described below. Following the initial installation and calibration, allow the transmitters to stabilize for 12-24 hours and re-calibrate the transmitter with a certified span gas.



**Caution:** DO NOT dissect the oxygen sensor. The sensor contains a corrosive liquid electrolyte that could be harmful if touched or ingested, refer to the Material Safety Data Sheet contained in the Owner's Manual appendix. Avoid contact with any liquid or crystal type powder in or around the sensor or sensor housing, as either could be a form of electrolyte. Leaking sensors should be disposed off in a manner similar to that of a common battery in accordance with local regulations.



Avoid electrostatic discharge – Clean all surfaces with a damp cloth only.

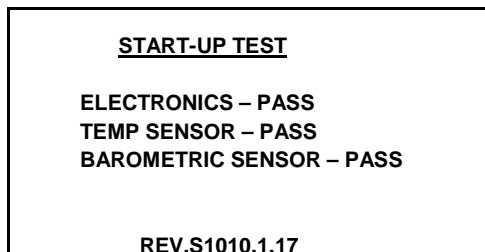


## Procedure

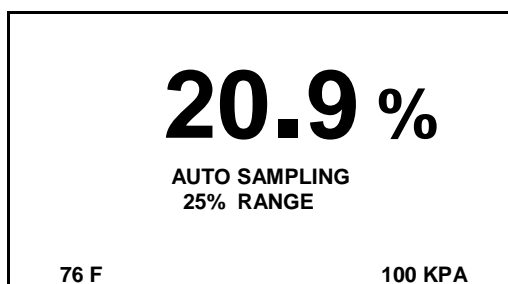
1. Remove the two (2) clamps securing the right side corners and open the door of the fiber glass enclosure.
2. Remove the sensor cable from the sensor (if the sensor has been previously installed)
3. Remove the old sensor (if previously installed) from the sensor housing
4. Remove the oxygen sensor from the bag.
5. Immediately screw the sensor into the sensor flow through adaptor.
6. Remove the Molex connector with red shorting wire from the sensor
7. Connect the sensor cable to the sensor
8. You may choose the option to "air calibrate" the sensor at this time (see details in "calibration") to ensure that the analyzer accepts the air calibration and that the sensor output is within the recommended limits.
9. The analyzer electronics will respond immediately and display the oxygen contents (in air or flowing sample)
10. The sensor will trend down from air to low % levels within a few minutes.

## Establishing Power to Electronics

Once the two wires of the power cable are properly connected to the terminals inside the Ex enclosure as described above, connect the other end of the two wires to a suitable 18-24 VDC power supply such as a battery, PLC, DCS, etc. The digital display responds instantaneously. When power is applied, the transmitter performs several self-diagnostic system status checks termed as "START-UP TEST" as illustrated below:



After self diagnostic tests, the analyzer turns itself into the sampling mode. And displays oxygen contents the sensor is exposed to, the analysis range, the ambient temperature and pressure.



## Menu Navigation

The four (4) pushbuttons located on the front of the transmitter control the micro-processor functions:

Blue ENTER (select)

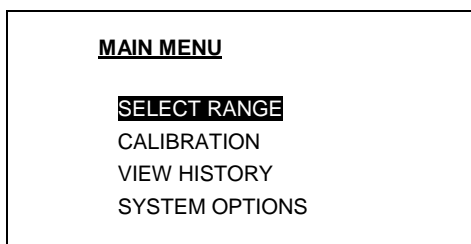
Yellow UP ARROW

Yellow DOWN ARROW

Green MENU (escape)

## Main Menu

To access the MAIN MENU, press the MENU (ESC) key and the following screen will appear.



This screen show various option available. You can use the UP and DOWN arrow key to move the cursor and highlight the desired function. After moving the cursor to the desired function, you can press ENTER to get to that function.

## Range Selection

The GPR-2800 IS-LD transmitter is equipped with four (4) standard measuring ranges (see specification) and provides users with a choice of sampling modes. By accessing the MAIN MENU, users may select either the AUTO SAMPLING (ranging) or MANUAL SAMPLING (to lock on a single range) mode.

## Auto/ Manual Sampling

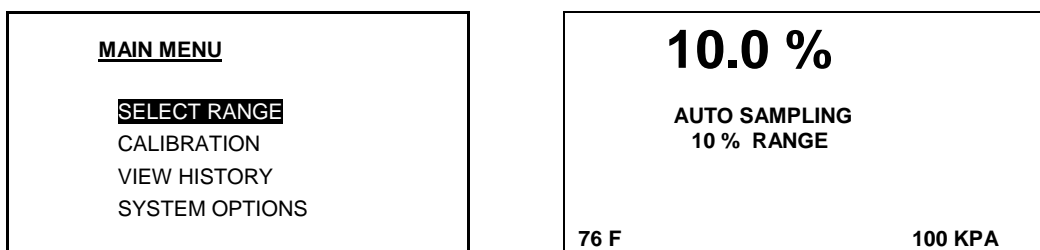
Access the MAIN MENU by pressing the MENU key.

Advance the reverse shade cursor using the ARROW keys to highlight SELECT RANGE and press ENTER

The display will show \*AUTO and the actual range of analysis. Press the ENTER to select MANUAL RANGE and advance the cursor to the desired RANGE and press ENTER or press ESC to stay in AUTO RANGE mode.

The following display appears:

The display returns to the sampling mode:

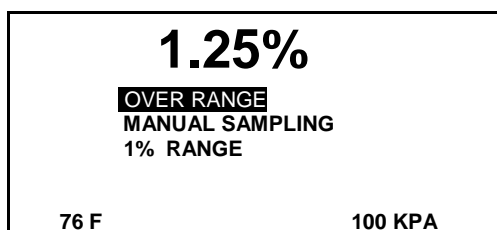


With AUTO RANGE option, the display will shift to the next higher range when the oxygen reading exceeds 99.9% of the upper limit of the current range. The display will shift to the next lower range when the oxygen reading drops to 15% of the current range.

For example, if the transmitter is reading 0.5% on 0-1% range and an upset occurs, the display will shift to 0-5% range when oxygen reading exceeds 0.99%. Conversely, once the upset condition is corrected, the display will shift back to 0-1% range when oxygen reading drops to 0.85%.

Pressing SELECT RANGE and then pressing ENTER will toggle between AUTO and MANUAL sampling

**NOTE:** When MANUAL range is selected and If oxygen value goes above the selected range, display will not shift to the next higher range. Instead, when oxygen reading exceeds 25% of the upper limit of the current range, an OVER RANGE warning will be displayed.



Once the OVER RANGE warning appears the user must advance the transmitter to the next higher range.

**NOTE:** With oxygen reading above 110% of the selected range, the mA signal output will increase but will freeze at a maximum value of 22.5 mA. After the oxygen reading falls below the full scale range, the mA signal will become normal.

## Analyzer Calibration

The electrochemical oxygen sensors generate an electrical current that is **linear** or proportional to the oxygen concentration in a sample gas. In the absence of oxygen the sensor exhibits an **absolute zero**, i.e., the sensor does not

generate a current output in the absence of oxygen. Given the properties of linearity and an absolute zero, a single point calibration is possible.

The analyzer is equipped with "Zero Calibration" feature. However, as described below, zero calibration is recommended only when the application (or user) demands optimum accuracy of below 5% of the most sensitive or lowest range available on the analyzer. For example, if the user requires analysis of a sample gas below 0.05%, zero calibration may be required.

Span calibration, it is necessary to adjust the analyzer sensitivity for accurate measurements of oxygen by using a standardized (certified) oxygen or by using ambient air (20.9%).

## Zero Calibration

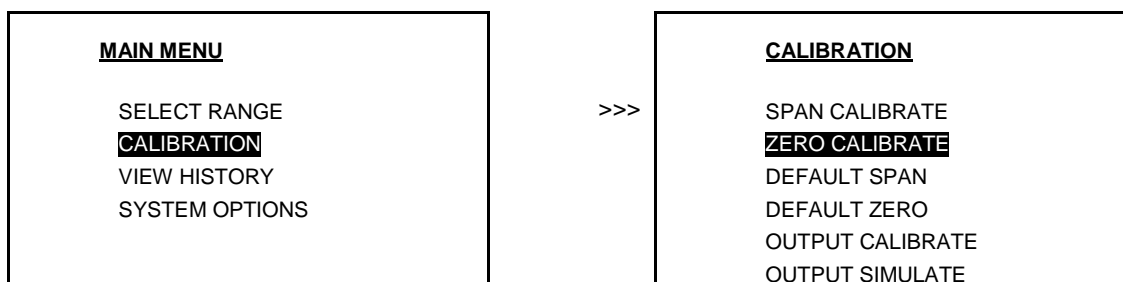
Zero calibration could be carried out before or after the span calibration. Normally, zero calibration may be necessary when a new sensor is installed or changes are made in the sample system connections. Allow the ZERO gas to flow through the analyzer and wait until the signal has dropped to a low value (typically less than 20% of the lowest range of the analyzer) and is stable.

Access the MAIN MENU by pressing the MENU key.

Advance the reverse shade cursor using the ARROW keys to highlight CALIBRATION.

Press the ENTER key to select the highlighted menu option.

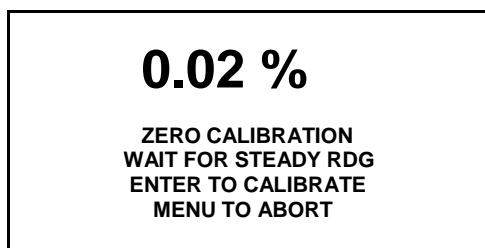
The following displays appear:



Advance the reverse shade cursor using the ARROW keys to highlight ZERO CALIBRATE.

Press the ENTER key to select the highlighted menu option.

The following displays appear:



Wait until the analyzer reading stabilizes (depending on the history of the sensor, it may take a few minutes to several hours) and then press the ENTER key to zero calibrate (or MENU key to abort zero calibration).

If the offset is less than 10% of the lowest range, by pressing ENTER will pass the calibration and the analyzer will return to the Sample mode. On the other hand, if the offset is above 10%, pressing ENTER will fail calibration and the analyzer will return to Sample mode without completing the Zero calibration.

After pressing ENTER, both the Zero Calibrate and Span Calibrate functions result in the following displays:

**PASSED  
CALIBRATION**

OR

**FAILED  
CALIBRATION**

and the analyzer returns to the sampling mode.

## Default Zero

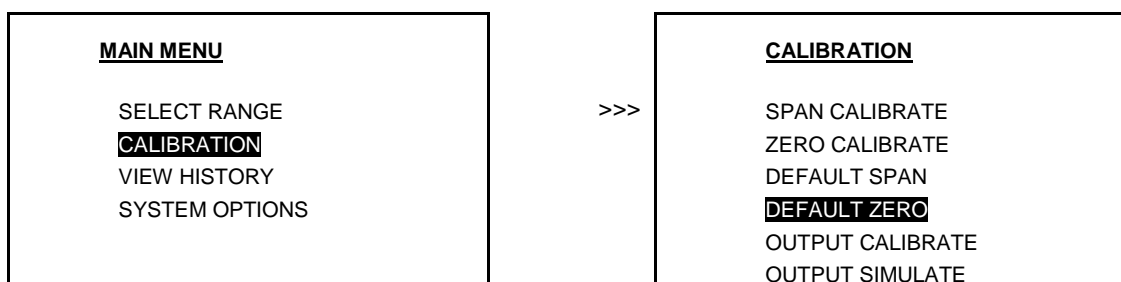
This feature will eliminate any previous zero calibration adjustment and display the actual signal output of the sensor at a specified oxygen concentration. This feature allows the user to ensure that the accumulative zero offset never exceeds 10% of the lowest range limit. To perform Default Zero,

Access the MAIN MENU by pressing the MENU key.

Advance the reverse shade cursor using the ARROW keys to highlight CALIBRATION.

Press the ENTER key to select the highlighted menu option.

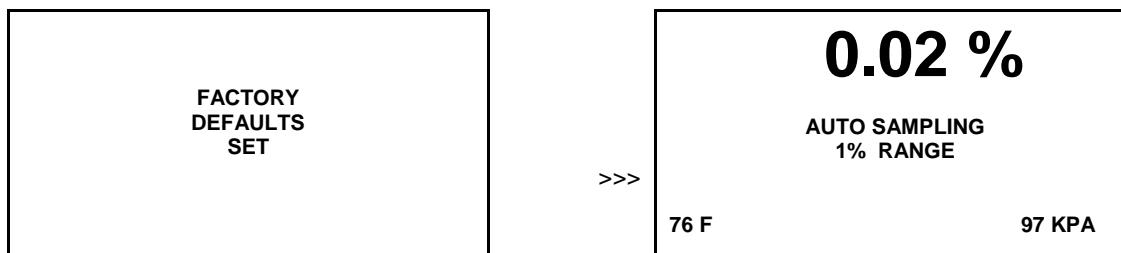
The following displays appear:



Advance the reverse shade cursor using the ARROW keys to highlight DEFAULT ZERO.

Press the ENTER key to select the highlighted menu option.

The following display appears and after 3 seconds the system returns to the SAMPLING mode:



## Analyzer Calibration-Span Calibration

### Air Calibration

This procedure requires only a source of clean ambient air and removal of the sensor from its flow housing.

Access the interior of the analyzer by removing the 4 clamps securing the door of the analyzer enclosure.

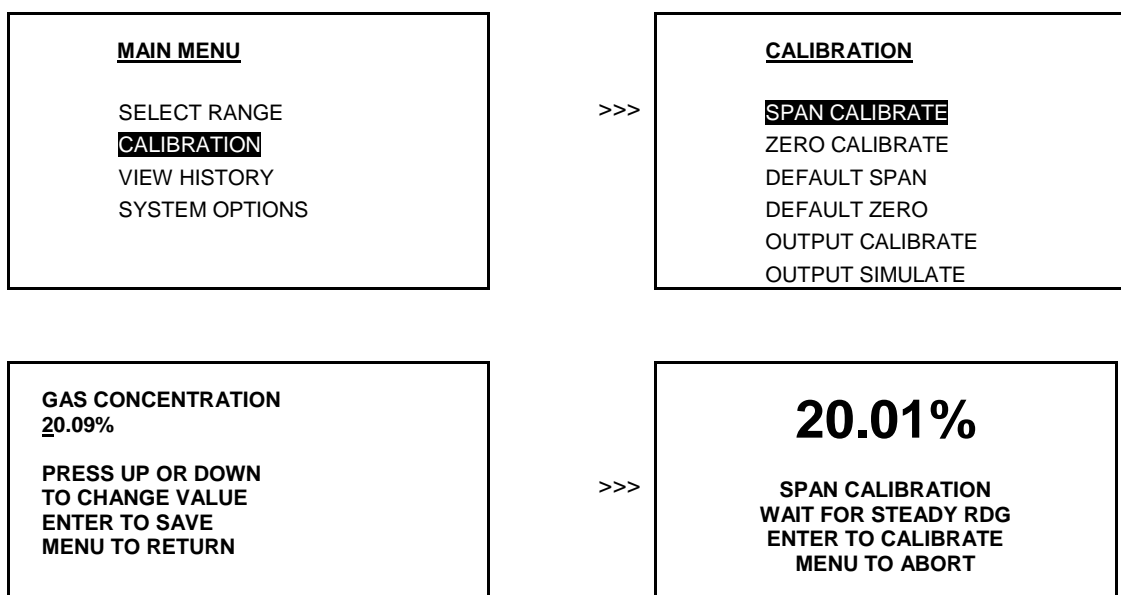
**Caution:** Do not remove the gaskets from the enclosure. Failure to do so will void the NEMA rating.

Remove the sensor from the screw-in sensor housing or push the air through the analyzer SAMPLE IN thus exposing the sensor to ambient air.

Advance the cursor on the MAIN MENU to CALIBRATE and press ENTER.

Advance the cursor to SPAN CALIBRATION and press ENTER

The following displays appear:



By using the UP or DOWN arrow keys, enter the appropriate digit where the cursor is blinking

Press the ENTER key to advance the underline cursor right or press the MENU key to advance the underline cursor left to reach to the desired digit of the gas value.

Repeat until complete span value has been entered.

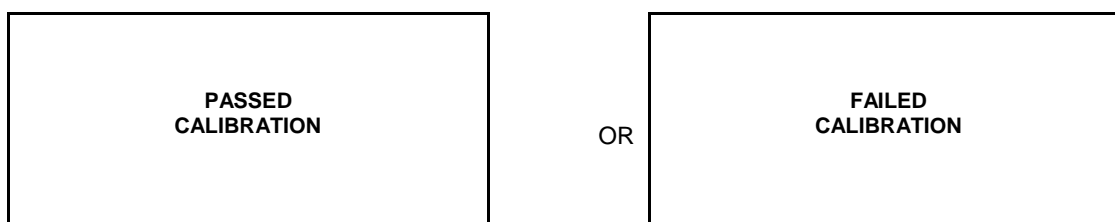
In the example above, a span value of 20.09% has been entered.

After the span value has been entered, the analyzer will display the actual oxygen reading and prompt to press the ENTER key to accept SPAN CALIBRATION or MENU to escape.

**Caution:** Allow the analyzer reading to stabilized before accepting calibration.

After successful calibration, the analyzer will display a message "Passed Calibration" and return to the Sample mode.

**NOTE:** The analyzer is allowed to accept calibration when O2 reading is within an acceptable range. If the O2 reading is outside of this limit, by pressing ENTER to accept calibration will result in "Failed Calibration" and the analyzer will return to Sample mode without completing Span calibration. After pressing ENTER either of the following two messages will be displayed and the analyzer will return to SAMPLE mode.



## Span Gas Calibration

This procedure assumes a span gas under positive pressure. Connect the span gas to the analyzer Span input port and set the span gas flow 1-2 SCFH (purge the Span gas line before allowing the span gas to flow through sensor housing).

**NOTE:** To assure an accurate calibration, the temperature and pressure of the span gas must closely approximate with the sample conditions.

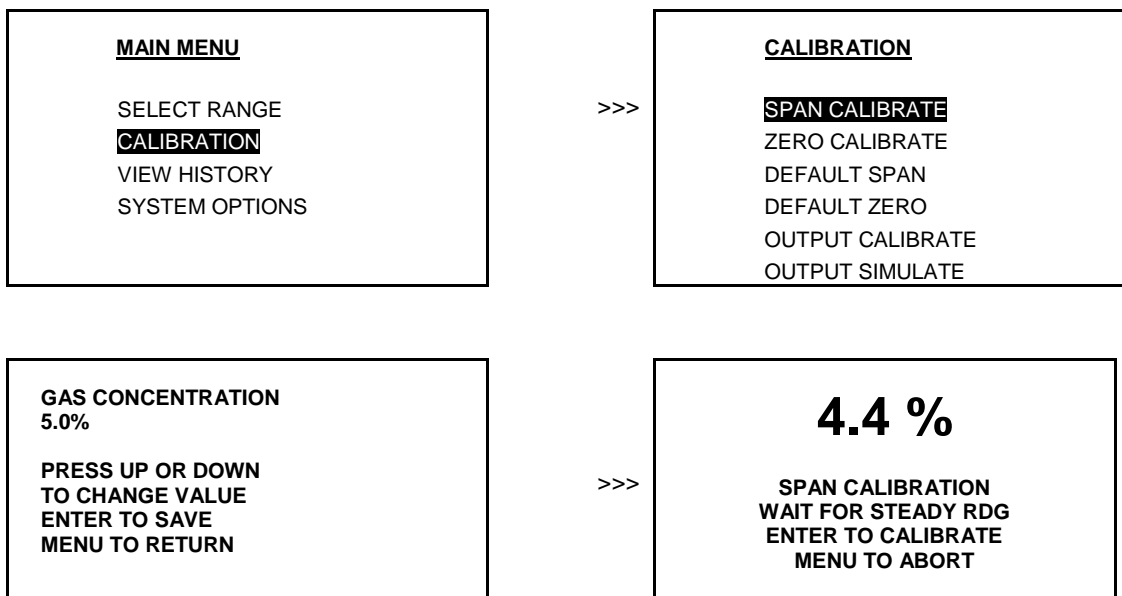
For calibration purposes, use of AUTO SAMPLE mode is recommended.

Access the MAIN MENU by pressing the MENU key.

Advance the reverse shade cursor using the ARROW keys to highlight AUTO SAMPLE.

Press the ENTER key to select the highlighted menu option.

The following displays appear:



By using UP or DOWN arrow keys, enter the appropriate digit where the cursor is blinking

Press the ENTER key to advance the underline cursor right or press the MENU key to advance the underline cursor left to reach to the desired digit of the gas value.

Repeat until complete span gas value has been entered.

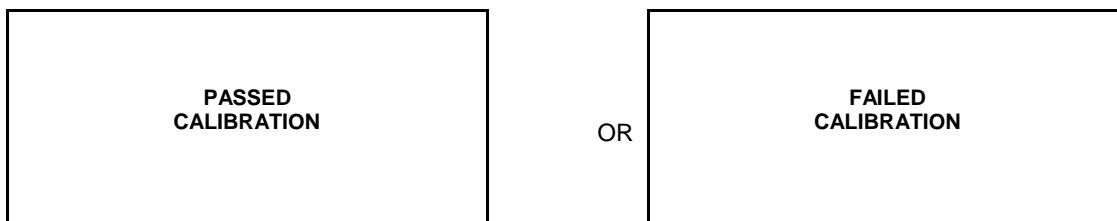
In the example above, a span value of 5.0% has been entered.

After the span value has been entered, the analyzer will display the actual oxygen reading and prompt to press the ENTER key to accept SPAN CALIBRATION or MENU key to escape.

**Caution:** Allow the analyzer reading to stabilized before accepting calibration.

After successful calibration, the analyzer will display a message "Passed Calibration" and return to the Sample mode.

**NOTE:** The analyzer is allowed to accept calibration when O2 reading is within an acceptable range. If O2 reading is outside of this limit, by pressing ENTER to accept calibration will result in "Failed Calibration" and analyzer will return to the Sample mode without completing Span calibration. After pressing ENTER either of the following two messages will be displayed and the analyzer will return to SAMPLE mode.



## Default Span

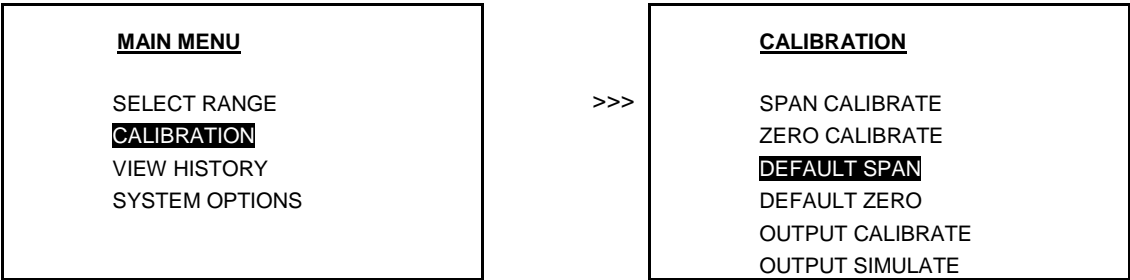
This feature eliminates previous span calibration data and sets the analyzer sensitivity based on the average output of oxygen at a specific oxygen concentration. For example, with factory default settings, when a span gas is introduced, the micro-processor will display oxygen reading within  $\pm 30\%$  of the span gas value, indicating that the sensor output is within specified limits. This feature allows the user to check sensor's signal output at a specified oxygen concentration without removing it from the sensor housing.

Access the MAIN MENU by pressing the MENU key.

Advance the reverse shade cursor using the ARROW keys to highlight CALIBRATION.

Press the ENTER key to select the highlighted menu option.

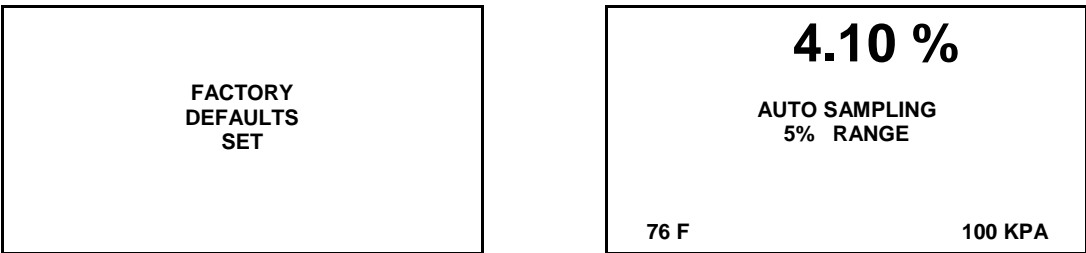
The following display appears:



Advance the reverse shade cursor using the ARROW keys to highlight **DEFAULT SPAN**.

Press the ENTER key to select the highlighted menu option.

The following displays appear and the system returns to the **SAMPLING** mode and displays current oxygen reading.



# Analog Output Check- Output Simulate

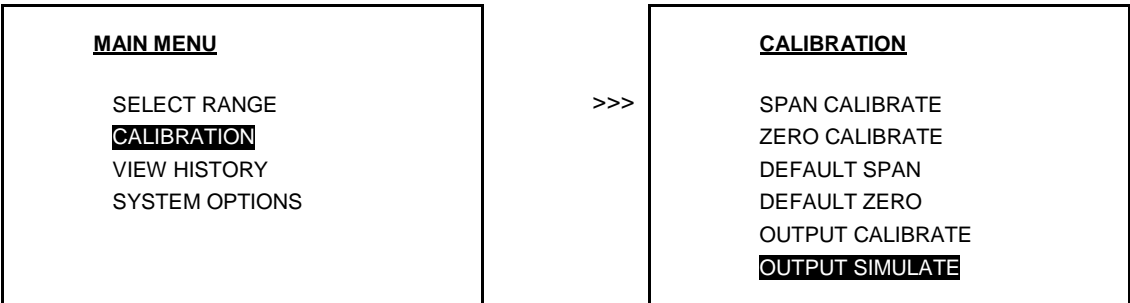
This feature allows the user to simulate the electronics and the signal output. A known current is added to the analyzer electronics internally to generate an equivalent analog signal output. This feature allows the user to check all interconnections from the analyzer to the signal output recording device before installation of sensor thus preventing the user to open the sensor bag before completing satisfactory analyzer installation. To simulate signal output

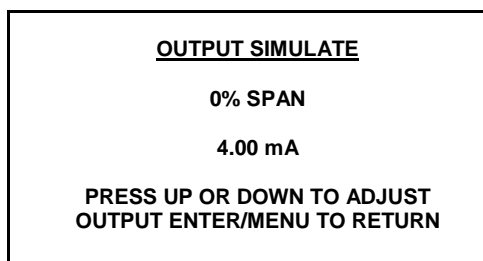
Access the **MAIN MENU** by pressing the **MENU** key.

Advance the reverse shade cursor using the **ARROW** keys to highlight **CALIBRATION** and then select **OUTPUT SIMULATE**.

Press the **ENTER** key to select the highlighted menu option.

The following displays appear:





Pressing UP or DOWN key will increase or decrease the output by 5% of the full scale signal each time. Check the output on the external recording device or voltmeter/ammeter. The output on the external recording would be the % of the full scale signal selected, for example, 0% will represent 4.00 mA, 25% value will represent 8 mA and 50% span value will represent 12.0 mA of the 4-20 mA full scale. After SIMULATION is complete, press ENTER/MENU key to return to SAMPLE mode.

Note: To perform "Calibrate-Output Simulation", an external recording device must be connected between the negative terminal of the power source and negative terminal of the transmitter.

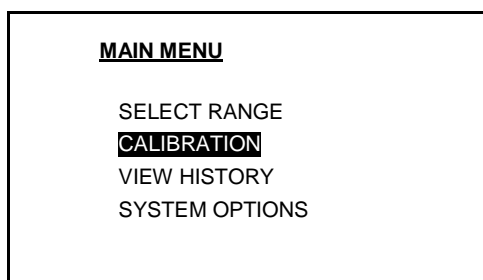
## Analog Output Check- Output Calibrate

In certain cases, the full scale analog may not match with full scale display. This feature allows the user to adjust the electronics so that the full scale display matches with full scale analog signal output. To calibrate full scale signal output Access the MAIN MENU by pressing the MENU key.

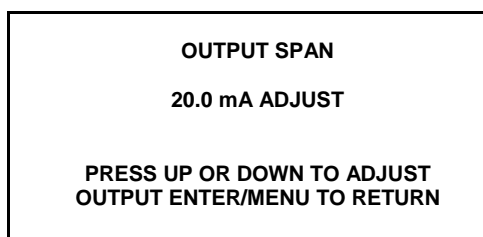
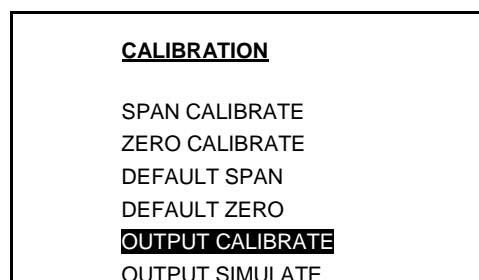
Advance the reverse shade cursor using the ARROW keys to highlight CALIBRATION and then select OUTPUT SIMULATE.

Press the ENTER key to select the highlighted menu option.

The following displays appear:



>>>



Pressing UP or DOWN key will increase or decrease the full scale output signal each time. Check the output on the external recording device or voltmeter/ammeter. Repeat this step until the out equals the full scale analog signal expected, for example 20 mA in the present case. After OUTPUT CALIBRATION is complete, press ENTER/MENU key to return to SAMPLE mode.

## Sampling a Gas

GPR-2800 IS-LD Oxygen Analyzer requires a positive pressure to flow a sample gas across the sensor to measure oxygen concentration in a sample gas. If a positive sample pressure is not available, install a high quality external sample pump to push the sample through the analyzer; see the option of using a sample pump as described above.

## Procedure

Following calibration, the analyzer will return to the SAMPLE mode and ready for sampling any gas.

Select the desired sampling mode - auto or manual – as described above.

Use a suitable tubing to transport sample gas to the analyzer

The main consideration is to eliminate any air leaks which can affect oxygen measurements.

For sample gases under positive pressure, the user must provide a means of controlling the inlet pressure as recommended.

With continuous drain feature of the analyzer, a sample gas loaded with any type of liquid can be analyzed. The liquid from sample gas will fall due to gravity and leave the sensor housing whereas the gas will separate and migrate to the sensor's sensing surface. The sensor is mounted in such a way that liquid from sample gas will not accumulate on the sensing surface of sensor.

**NOTE:** Assure that sample is adequately vented for optimum response and recovery – and safety.

## View History

This feature allows the user to view

Maximum % O<sub>2</sub>

Minimum % O<sub>2</sub>

Average % O<sub>2</sub>

Maximum ambient temperature

Number of days the sensor has been in service (at the time of installation and first calibration, the user must enter YES to confirm "new sensor") and

Number of days since the last calibration was done.

## System Options

This features allows the user to

1. Set security; password protected operation
2. Define ranges; choose a range between two ranges, for example, 2% full scale instead of 1% full scale.
3. Display signal below 0.00; Negative signal, YES or NO.

## Security

PASSCODE LOCK- Prevents un-authorized access to the analyzer menu options. Selecting PASSCODE LOCK will put the analyzer in Sample Mode and accessing the menus will require a valid passcode.

To enter pass code, from SYSTEM OPTIONS menu, select SECURITY, select PASSCODE LOCK and then enter four digit PASS CODE, numeral numbers only and press ENTER. Then select AUTO LOCK option and enter the number of minutes after which access to MENU options will be locked (access allowed only after entering the PASS CODE).

In the vent the PASS CODE is lost, enter the factory default PASS CODE 2855 to access the MENU and then reenter the new PASS CODE.

Choosing the option to display negative number will allow the user to see the display below 0.00 but the output will not go below 3.80 mA.

## Standby

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The transmitter has no special storage requirements.

The sensor should remain mounted in the sensor housing and connected to the electronics during storage periods. Before turning the sample gas OFF, ensure that sample/bypass valve (if analyzer equipped) is at the BYPASS position. This will keep the sensor isolated from ambient air and would be ready to use again when required with very short down time.

**NOTE:** Under isolated conditions, some oxygen will diffuse into the sample system/sensor housing and the sensor out will slowly climb up but after 2-3 hours, it will reach a plato, generally less than 400 PPM

Store the transmitter with power OFF at a safe location and away from any direct heating source.

If storing for an extended period of time, protect the analyzer from dust, heat and moisture.

## 6. Maintenance

Generally, replacing oxygen sensor is the extent of the maintenance requirements of this transmitter.

**Serviceability:** Except for replacing oxygen sensor, there are no parts inside the transmitter for the operator to service. Only trained personnel with the authorization of their supervisor should conduct maintenance.

## 7. Spare Parts

Recommended spare parts for the GPR-2800 IS-LD Oxygen Analyzer:

Item No.	Description
GPR-11-32-LD	Oxygen Sensor, for measuring O2 in inert gases
XLT-11-24-LD	Oxygen Sensor, for measuring O2 in gases containing CO2

Other spare parts:

Item No.	Description
----------	-------------

The Factory must be consulted for any other questions/maintenance

## 8. Troubleshooting

Symptom	Possible Cause	Recommended Action
Slow recovery	At installation, defective sensor	Replace sensor if recovery unacceptable or O <sub>2</sub> reading fails to reach 10% of lowest range
	Air leak in sample system connection(s)	Leak test the entire sample system: Vary the flow rate, if the O <sub>2</sub> reading changes inversely with the change in flow rate indicates an air leak - correct source of leak
	Abnormality in zero gas	Qualify zero gas (using portable transmitter)
	Damaged in service - prolonged exposure to air, electrolyte leak	Replace sensor
	Sensor nearing end of life	Replace sensor
High O <sub>2</sub> reading after installing or replacing sensor	Analyzer calibrated before sensor stabilized caused by: 1) Prolonged exposure to ambient air, worse if sensor was <b>un-shorted</b> 2) Air leak in sample system connection(s) 3) Abnormality in zero gas	Allow O <sub>2</sub> reading to stabilize before making the span/calibration adjustment Continue purge with zero gas  Leak test the entire sample system (above) Qualify zero gas (using portable transmitter)
High O <sub>2</sub> reading Sampling	Flow rate exceeds limits Pressurized sensor Improper sensor selection	Correct pressure and flow rate Remove restriction on vent line Replace GPR sensor with XLT sensor when CO <sub>2</sub> or acid gases are present
Response time slow	Air leak, dead legs, distance of sample line, low flow rate, volume of optional filters and scrubbers	Leak test (above), reduce dead volume or increase flow rate
O <sub>2</sub> reading doesn't agree to expected O <sub>2</sub> values	Pressure and temperature of the sample is different than span gas Abnormality in gas	Calibrate the transmitter (calibrate at pressure and temperature of sample) Qualify the gas (use a portable analyzer as a second check)
Erratic O <sub>2</sub> reading	Change in sample pressure	Calibrate the transmitter (calibrate at pressure and temperature of sample)

or No O <sub>2</sub> reading	Dirty electrical contacts in upper section of sensor housing  Corroded solder joints on sensor PCB from corrosive sample or electrolyte leakage from sensor  Corroded spring loaded contact in upper section of sensor housing from liquid in sample or electrolyte leakage from sensor   Liquid covering sensing area   Improper sensor selection  Presence of interference gases Unauthorized maintenance Sensor nearing end of life	Clean contacts with alcohol (minimize exposure time of MS sensor to ambient air to extent possible)  Replace sensor and return sensor to the factory for warranty determination  Upper section of sensor housing: Clean contacts with water, wipe contacts with clean paper towel and flush system and sensor housing with dry gas Sensor: Replace if leaking and return it to the factory for warranty determination  Wipe with lint free towel or flow dry sample or zero gas for 2-3 hours to flush out condensation Consult factory for recommendation.  Replace sensor and install scrubber  Consult factory. Replace sensor
Erratic O <sub>2</sub> reading or Negative O <sub>2</sub> reading or No O <sub>2</sub> reading accompanied by electrolyte leakage	Pressurizing the sensor by flowing gas to the sensor with the vent restricted or SHUT OFF valve closed and suddenly removing the restriction draws a vacuum on the sensor or partially opened valves upstream of the analyzer when using a pump downstream of the analyzer to draw sample from a process at atmospheric pressure or under a slight vacuum. Placing a vacuum on the sensor in excess 10" of water column is strongly discouraged.  A premature adjustment of the ZERO OFFSET is a common problem	Zero the transmitter. If not successful replace the sensor   Avoid drawing a vacuum on the sensor, a pressurized sensor may not leak but still produce negative readings.   From MAIN MENU select DEFAULT ZERO

## 9. Warranty

The design and manufacture of GPR Series oxygen transmitters/analyzers, monitors and oxygen sensors are performed under a certified Quality Assurance System that conforms to established standards and incorporates state of the art materials and components for superior performance and minimal cost of ownership. Prior to shipment every analyzer is thoroughly tested by the manufacturer and documented in the form of a Quality Control Certification that is included in the Owner's Manual accompanying every analyzer. When operated and maintained in accordance with the Owner's Manual, the units will provide many years of reliable service.

### Coverage

Under normal operating conditions, the monitor, analyzers and sensor are warranted to be free of defects in materials and workmanship for the period specified in accordance with the most recent published specifications, said period begins with the date of shipment by the manufacturer. The manufacturer information and serial number of this analyzer are located on the rear of the analyzer. Advanced Instruments Inc. reserves the right in its sole discretion to invalidate this warranty if the serial number does not appear on the analyzer.

If your Advanced Instruments Inc. monitor, analyzer and/or oxygen sensor is determined to be defective with respect to material and/or workmanship, we will repair it or, at our option, replace it at no charge to you. If we choose to repair your purchase, we may use new or reconditioned replacement parts. If we choose to replace your Advanced Instruments Inc. analyzer, we may replace it with a new or reconditioned one of the same or upgraded design. This warranty applies to all monitors, analyzers and sensors purchased worldwide. It is the only one we will give and it sets forth all our responsibilities. There are no other express warranties. This warranty is limited to the first customer who submits a claim for a given serial number and/or the above warranty period. Under no circumstances will the warranty extend to more than one customer or beyond the warranty period.

### Limitations

Advanced Instruments Inc. will not pay for: loss of time; inconvenience; loss of use of your Advanced Instruments Inc. analyzer or property damage caused by your Advanced Instruments Inc. analyzer or its failure to work; any special, incidental or consequential damages; or any damage resulting from alterations, misuse or abuse; lack of proper maintenance; unauthorized repair or modification of the analyzer; affixing of any attachment not provided with the analyzer or other failure to follow the Owner's Manual. Some states and provinces do not allow limitations on how an implied warranty lasts or the exclusion of incidental or consequential damages, these exclusions may not apply.

### Exclusions

This warranty does not cover installation; defects resulting from accidents; damage while in transit to our service location; damage resulting from alterations, misuse or abuse; lack of proper maintenance; unauthorized repair or modification of the analyzer; affixing of any label or attachment not provided with the analyzer; fire, flood, or acts of God; or other failure to follow the Owner's Manual.

### Service

Call Advanced Instruments Inc. at 909-392-6900 (or e-mail [info@aai1.com](mailto:info@aai1.com)) between 7:30 AM and 5:00 PM Pacific Time Monday thru Thursday or 8:00 AM to 12:00 pm on Friday. Trained technicians will assist you in diagnosing the problem and arrange to supply you with the required parts. You may obtain warranty service by returning you analyzer, postage prepaid to:

Advanced Instruments Inc.  
2855 Metropolitan Place  
Pomona, Ca 91767 USA  
Tel: +1 909 392 6900

Be sure to pack the analyzer securely. Include your name, address, telephone number, and a description of the operating problem. After repairing or, at our option, replacing your Advanced Instruments Inc. analyzer, we will ship it to you at no cost for parts and labor.

# 10. MSDS – Material Safety Data Sheet

## Product Identification

Product Name	Oxygen Sensor Series - PSR, GPR, All, XLT
Synonyms	Electrochemical Sensor, Galvanic Fuel Cell
Manufacturer	Advanced Instruments Inc., 2855 Metropolitan Place, Pomona, CA 91767 USA
Emergency Phone Number	909-392-6900
Preparation / Revision Date	January 1, 1995
Notes	Oxygen sensors are sealed, contain protective coverings and in normal conditions do not present a health hazard. Information applies to electrolyte unless otherwise noted.

## Specific Generic Ingredients

Carcinogens at levels > 0.1%	None
Others at levels > 1.0%	Potassium Hydroxide or Acetic Acid, Lead
CAS Number	Potassium Hydroxide = KOH 1310-58-3 or Acetic Acid = 64-19-7, Lead = Pb 7439-92-1
Chemical (Synonym) and Family	Potassium Hydroxide (KOH) – Base or Acetic Acid ( $\text{CH}_3\text{CO}_2\text{H}$ ) – Acid, Lead (Pb) – Metal

## General Requirements

Use	Potassium Hydroxide or Acetic Acid - electrolyte, Lead - anode
Handling	Rubber or latex gloves, safety glasses
Storage	Indefinitely

## Physical Properties

Boiling Point Range	KOH = 100 to 115° C or Acetic Acid = 100 to 117° C
Melting Point Range	KOH -10 to 0° C or Acetic Acid – NA, Lead 327° C
Freezing Point	KOH = -40 to -10° C or Acetic Acid = -40 to -10° C
Molecular Weight	KOH = 56 or Acetic Acid – NA, Lead = 207
Specific Gravity	KOH = 1.09 @ 20° C, Acetic Acid = 1.05 @ 20° C
Vapor Pressure	KOH = NA or Acetic Acid = 11.4 @ 20° C
Vapor Density	KOH – NA or Acetic Acid = 2.07
pH	KOH > 14 or Acetic Acid = 2-3
Solubility in $\text{H}_2\text{O}$	Complete
% Volatiles by Volume	None
Evaporation Rate	Similar to water
Appearance and Odor	Aqueous solutions: KOH = Colorless, odorless or Acetic Acid = Colorless, vinegar-like odor

## Fire and Explosion Data

Flash and Fire Points	Not applicable
Flammable Limits	Not flammable
Extinguishing Method	Not applicable
Special Fire Fighting Procedures	Not applicable

Unusual Fire and Explosion Hazards

Not applicable

### Reactivity Data

Stability

Stable

Conditions Contributing to Instability

None

Incompatibility

KOH = Avoid contact with strong acids or Acetic Acid = Avoid contact with strong bases

Hazardous Decomposition Products

KOH = None or Acetic Acid = Emits toxic fumes when heated

Conditions to Avoid

KOH = None or Acetic Acid = Heat

### Spill or Leak

Steps if material is released

Sensor is packaged in a sealed plastic bag, check the sensor inside for electrolyte leakage. If the sensor leaks inside the plastic bag or inside an analyzer sensor housing do not remove it without rubber or latex gloves and safety glasses and a source of water. Flush or wipe all surfaces repeatedly with water or wet paper towel (fresh each time).

Disposal

In accordance with federal, state and local regulations.

### Health Hazard Information

Primary Route(s) of Entry

Ingestion, eye and skin contact

Exposure Limits

Potassium Hydroxide - ACGIH TLV 2 mg/cubic meter or Acetic Acid - ACGIH TLV / OSHA PEL 10 % (TWA), Lead - OSHA PEL .05 mg/cubic meter

Ingestion

Electrolyte could be harmful or fatal if swallowed. KOH = Oral LD50 (RAT) = 2433 mg/kg or Acetic Acid = Oral LD50 (RAT) = 6620 mg/kg

Eye

Electrolyte is corrosive and eye contact could result in permanent loss of vision.

Skin

Electrolyte is corrosive and skin contact could result in a chemical burn.

Inhalation

Liquid inhalation is unlikely.

Symptoms

Eye contact - burning sensation. Skin contact - soapy slick feeling.

Medical Conditions Aggravated

None

Carcinogenic Reference Data

KOH and Acetic Acid = NTP Annual Report on Carcinogens - not listed; LARC Monographs - not listed; OSHA - not listed

Other

Lead is listed as a chemical known to the State of California to cause birth defects or other reproductive harm.

### Special Protection Information

Ventilation Requirements

None

Eye

Safety glasses

Hand

Rubber or latex gloves

Respirator Type

Not applicable

Other Special Protection

None

### Special Precautions

Precautions

Do not remove the sensor's protective Teflon and PCB coverings. Do not probe the sensor with sharp objects. Wash hands thoroughly after handling. Avoid contact with eyes, skin and clothing.

Empty sensor body may contain hazardous residue.

Transportation

Not applicable

## Appendix A

Electrical connections require an approved explosion proof sealing fitting and packing around wires and cables (for incoming power for the analyzer electronics and 4-20mA signal output) coming into and out of the explosion proof enclosure that houses the power supply/signal output PCB.

Full compliance with hazardous area electrical code requires the user to supply glands, fittings and/or conduit commensurate with the level of protection or classification desired. To maintain the ATEX certification of this unit, the user must install ATEX approved components according to ATEX directives. To meet US and Canada requirements for use in Class I, Division 1, Groups C, D hazardous areas, the user must install the appropriate components according to the NEC standards (US) or CEC standards (Canada).

**Note:** The following instruction is supplied from information and data supplied by a reputable enclosure manufacturer which we believe is reliable and is given in good faith. Since the methods of application and conditions under which our products are put to use are beyond our control, we are not able to guarantee the application and/or use of same. The user assumes all risks and liability in connection with the application and use of our products.



## Directions for use of Explosion Proof Packing Fiber ( non-asbestos )

For use as packing at the hub of sealing fittings, tamp packing fiber between and around conductors where they enter fitting to prevent leakage of the liquid cement. Leave enough space in the fitting for length equivalent to the inside diameter of the conduit but, not less than 5/8".



**Caution:** Avoid getting in eyes or breathing dust  
Use barrier cream, gloves and long sleeve shirts if dust or fiber is irritating.

Prolonged contact may cause lung, eye or skin irritation. Directions for use



**Explosion Proof Sealing Cement:** Tamp packing fiber between and around conductors where they enter the sealing fitting to prevent leakage of liquid cement. Make sure conductors are not in contact with each other or with the wall of fitting. Leave space in the fitting for a sealing length equivalent to the thread size of the conduit seal but not less than 5/8"

Fill the marked shipping container with clean cold water to the "water line" [35 ml to be precise].

**Caution:** Do not exceed the required amount of water.



Gradually pour cement from the plastic bag into the water and stir thoroughly for proper mixture. Fill fitting completely within five (5) minutes after mixing, then tamp with blunt stick to expel any air bubbles. Close up any opening in the fitting to insure integrity of the seal. Fittings requiring more than 10 oz. of cement must be filled from a single mixture of cement and water. **DO NOT POUR IN STAGES.** Allow cement at least 72 hours to cure. Water-mix sealing compound should not be poured or installed at temperature below 40F (4C). Maintain temperature at or above 40F for at least 72 hours after pouring. CSA certified when used with any CSA certified sealing fitting. Adaco No. 1 sealing cement must be used as a part of any Adalet UL listed fitting.

**Caution:** At least five threads must engage on all fill plugs.

**Caution:** Prolonged breathing or ingestion may cause internal obstruction, seek medical care.

Do not get into eyes or on skin – if cement touches eyes or skin, flush with water for 15 minutes.

Large amounts on skin when hardening may cause skin burn.

Use adequate ventilation.

To reorder sealing cement kit, specify P/N ENCL-1071-KIT



# Appendix F

## H<sub>2</sub>S Scrubbers & Sample Systems



B-2734-6 1x6"  
B-2734 1.5x12"  
B-3247 2.5x6"



B-3251 H<sub>2</sub>S Scrubber System



GPR-1500 AIS with  
B-3247 H<sub>2</sub>S Scrubber  
A-3393 H<sub>2</sub>S Scrubber System

Advanced Instruments Inc. offers a complete line of efficient hydrogen sulfide (H<sub>2</sub>S) scrubbers and sample conditioning systems for:

- Preparing a gas stream containing H<sub>2</sub>S for oxygen analysis
- Zero gas generation for H<sub>2</sub>S transmitters

The scrubber media selectively removes H<sub>2</sub>S and other oxidizing gases from the gas stream that can interfere with the oxygen measurement. As an indication the scrubber is nearing the end of its useful life the media changes color from purple to orange to brown to white as it is consumed.

The information included herein is based on data sheets published by the manufacturer of the scrubbing media as follow: the media not only adsorbs gases but also chemically transforms them into harmless end products that remain trapped in the media. Unlike adsorption, chemisorption is an instantaneous and irreversible process that permanently removes unwanted gases from the environment. The potassium permanganate (KMnO<sub>4</sub>), the purple colored media inside the scrubber, turns into manganese oxide and elemental sulfur salt which are stable non-leachable solids.

Scrubbers are available in refillable:

- 1.0" x 6" (P/N B-2734-6) plexi-glass container with SS connections
- 1.5" x 12" (P/N B-2734) plexi-glass container with SS connections
- 2.0" x 24" (P/N A-2839) stainless steel container with SS connections
- 2.5" x 6" (P/N B-3247) plexi-glass container with SS connections
- 2.5" x 24" (P/N B-3247-24) plexi-glass container with SS connections

They can be installed in-line or as part of a complete scrubber sample conditioning system. More elaborate custom designed scrubber sample conditioning systems can include dual scrubbers and valve system that can eliminate downtime. Operators simply switch the gas flow to the fresh scrubber while servicing the other one.

### Specifications:

Inlet connections:	1/4" SS tube fitting (refill port)
Outlet connections:	1/4" SS tube fitting
Pressure rating:	30 psig maximum
Temperature:	-20°C to 45°C (-4°F to 113°F)
Application conditions:	Free of moisture (may require coalescing filter)
Materials of construction:	Clear acrylic and/or stainless steel
Scrubber life:	Varies with flow rate, media volume, H <sub>2</sub> S concentration

Dimensions Part No.	H <sub>2</sub> S Concentration	Flow Rate	Service Life - Days
1.5" x 12" (P/N B-2734)	1.0% (10,000 ppm)	1/3 SCFH (150 sccm)	3.6
	0.1% ( 1,000 ppm)	same	36.8
	0.01% ( 100 ppm)	same	368.2
2.5" x 6" (P/N B-3247)	1.0% (10,000 ppm)	1/3 SCFH (150 sccm)	6.0
	0.1% ( 1,000 ppm)	same	59.6
	0.01% ( 100 ppm)	same	596.4

**Material Safety Data Sheet**

May be used to comply with  
OSHA's Hazard Communication Standard,  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.

**U.S. Department of Labor**

Occupational Safety and Health Administration  
(Non-Mandatory Form)  
Form Approved  
OBM No. 1218-0072

IDENTITY (As used on Label and List)

UNISORB MARK 2

*Note: Blank spaces are not permitted. If any item is not applicable, or no  
information is available, the space must be marked to indicate that.*

**Section I**

Manufacturer's Name

UNISORB CORPORATION

Emergency Telephone Number

(713) 943-3753

Address (Number, Street, City, State, and ZIP Code)

Telephone Number for Information

(713) 943-3753

1310 GENOA STREET

Date Prepared

JANUARY 7, 2002

SOUTH HOUSTON, TX 77587

Signature of Preparer (Optional)

**Section II - Hazardous Ingredients/Identity Information**

Hazardous Components

(Specific Chemical Identity: Common Name(s))

OSHA PEL

ACGIH TLV

Other Limits  
Recommended

% (Optional)

Aluminum Oxide: Activated Alumina

15mg/m<sup>3</sup>  
(TWA)10mg/m<sup>3</sup>  
(TWA)

None

Potassium Permanganate: Potassium Salt

5mg/m<sup>3</sup>  
(TWA or Mn)5mg/m<sup>3</sup>  
(TWA or Mn)

None

Aluminum Oxide: CAS - 1344-28-1

Potassium Permanganate: CAS - 7722-64-7

**Section III - Physical/Chemical Characteristics**

Boiling Point

N/A

Specific Gravity

3.2

Vapor Pressure (mm Hg.)

N/A

Melting Point

2050 °C

Vapor Density (Air = 1)

N/A

Evaporation Rate

N/A

Solubility in Water

Insoluble

Appearance and Odor

Purple Spheres, No Odor

**Section IV - Fire and Explosion Hazard Data**

Flash Point (Method Used)

Not Flammable

Flammable Limits

None

LEL

N/A

UEL

N/A

Extinguishing Media

Foam, Carbon Dioxide, or Dry Chemical

Special Fire Fighting Procedures

Use Respiratory Protection

Unusual Fire and Explosion Hazards

None



## Appendix G

### Maintenance – H<sub>2</sub>S Scrubber

Servicing any of the H<sub>2</sub>S scrubbers will depend on several factors as illustrated in Appendix F and include: the (average) H<sub>2</sub>S concentration, volume of scrubber media and flow rate through the scrubber (often times maximizing the service life means longer system response time) see Appendix F.

#### Required equipment:

1. 2x 7/16" open end wrenches
2. 1x 9/16" open end wrench
3. 1x 1" open end or adjustable wrench

#### Procedure:

Separate the top connection to the scrubber using a 7/16" and the 9/16" open end wrenches on the two top nuts.

Hold the second nut with the 9/16" open end wrench.

With one of the 7/16" open end wrenches turn the top nut counter clockwise until the fitting disengages.

Separate the bottom connection to the scrubber using both 7/16" open end wrenches.

Hold the nut at the bottom of the scrubber with a 7/16" open end wrench.

With the other 7/16" open end wrench turn the nut below counter clockwise until the fitting disengages.

Carefully, remove the stainless tubing from the top and bottom of the scrubber.

Carefully pull the scrubber from its mounting clip which is attached to the back panel.

Once the scrubber is free, hold the scrubber with one hand and using the 1" open end or adjustable wrench with the other hand, turn the 1" nut counter clockwise and remove the 1" nut from the scrubber.

There is no need to remove the 7/16" fitting at the bottom of the scrubber.

With the 1" nut removed, empty the spent media through the opening.

Fill the scrubber with fresh media (should be rich purple in color).

Reverse the above steps to re-assemble and install the scrubber.

### Maintenance – Coalescing Filter

Servicing the coalescing filter (P/N FLTR-1002-2) depends on the cleanliness and moisture content of the sample and maintenance intervals.

#### Required equipment:

Channel locks

Damp rag

Lubricant (a thin coat applied to the o-ring after cleaning helps ensure a tight seal and extend o-ring life)

#### Procedure:

Unscrew the clear polycarbonate bowl by turning it counter clockwise.

Note: It is probably stuck tight – use a damp rag to grip if removing by hand or to prevent damage to the bowl if using the channel locks.

The bowl seals to the head section with an o-ring, do not lose the o-ring.

The filter element screws into the head section, carefully turn it counter clockwise and remove it from the head.

Using the damp cloth, clean the inside of the bowl and the o-ring before reassembling – apply a very thin coat of lubricant to the o-ring.

Reverse the above steps to re-assemble the filter.